



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7501
Job Sheet 169385



Part No: 647.7501

Job Qty: 2 ea

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 1/15/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea		1/13/18	0.00	0.00	Start Up Stores/Pkg-1			DAS Sign-off APR 03 2018
110	Packaging	2 pcs		1/13/18	0.00	0.00	Packaging1-1			APR 03 2018
120	Small Fab	2 pcs		1/15/18	0.00	2.56	Small Fab-1			DAS 38
130	QC	2 pcs		1/15/18	0.00	0.00	QC5			APR 11 2018
140	Packaging	2 pcs		1/15/18	0.00	0.00	Packaging3-1			
150	QC21-SA	2 Ea		1/15/18	0.00	0.00	QC21			

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.
Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

DAS
21
9-80
APR 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade	4 Ea (2 ea)	90-Start up Operation	5043336
647.7601	Lower Deflector Assembly	2 Ea (1 ea)	90-Start up Operation	5044415
647.7810	Bracket A	2 Ea (1 ea)	90-Start up Operation	5047608
647.7811	Bracket B	2 Ea (1 ea)	90-Start up Operation	5047653
647.7813	Center Plate, Lower	2 Ea (1 ea)	90-Start up Operation	5029869
647.7814	Fwd Bracket	2 Ea (1 ea)	90-Start up Operation	5030228
647.7815	Fwd Bracket	2 Ea (1 ea)	90-Start up Operation	5030868
647.7816	Aft Bracket	2 Ea (1 ea)	90-Start up Operation	5030948
647.7817	Aft Bracket	2 Ea (1 ea)	90-Start up Operation	5031946
MS21042L08	Nut	26 Ea (13 ea)	90-Start up Operation	5047234
MS21042L3	Nut	6 Ea (3 ea)	90-Start up Operation	5038164
MS27039-08-19	Screw	14 Ea (7 ea)	90-Start up Operation	5027543
MS27039-08-24	Screw (MS27039-0824)	12 Ea (6 ea)	90-Start up Operation	5054100
MS27039-1-19	Screw	6 Ea (3 ea)	90-Start up Operation	5050051
NAS1149F0332P	Washer	12 Ea (6 ea)	90-Start up Operation	M133209
NAS1149FN832P	Washer	52 Ea (26 ea)	90-Start up Operation	5020609

2/60

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Container No: S057596



Part: 647.7501

Job No: 169385

Serial No/Batch: S057596

Revision:

Inspector:

Date: 04/03/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3015	4	6	0
	647.7601	2	4	0
	647.7810	2	4	0
	647.7811	2	8	0
	647.7813	2	6	0
	647.7814	2	5	0
	647.7815	2	6	0
	647.7816	2	6	0
	647.7817	2	5	0
	MS21042L08	26	2,913	0
	MS21042L3	6	2,742	0
	MS27039-08-19	14	2,044	0
	MS27039-08-24	12	174	0
	MS27039-1-19	6	292	0
	NAS1149F0332P	12	1,355	0
	NAS1149FN832P	52	3,660	0
Part Specifications				
Specifications could not be found.				

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002166	S057584	646.3015	Blade	S043336	CCK102	4
002166	S057585	647.7601	Lower Deflector Assembly	S044445	CCK065	2
002166	S057586	647.7810	Bracket A	S047608	CCK077A	2
002166	S057587	647.7811	Bracket B	S047653	CCK077A	2
002166	S057588	647.7813	Center Plate, Lower	S029869	CCK114	2
002166	S057589	647.7814	Fwd Bracket	S030228	CCK114	2
002166	S057590	647.7815	Fwd Bracket	S030863	CCK114	2
002166	S057591	647.7816	Aft Bracket	S030948	CCK114	2
002166	S057592	647.7817	Aft Bracket	S031346	CCK114	2
002166	S057593	MS21042L08	Nut	S044234	ST303	26
002166	S057594	MS21042L3	Nut	S038764	ST303	6
002166	S057595	MS27039-08-19	Screw	S027543	ST277	14
002166	S057583	MS27039-08-24	Screw (MS27039-0824)	S054100	ST277	12
002166	S057582	MS27039-1-19	Screw	S050051	ST280	6
002166	S057581	NAS1149F0332P	Washer	M133709-272	ST262	12
002166	S057580	NAS1149FN832P	Washer	S020604	ST263	52

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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